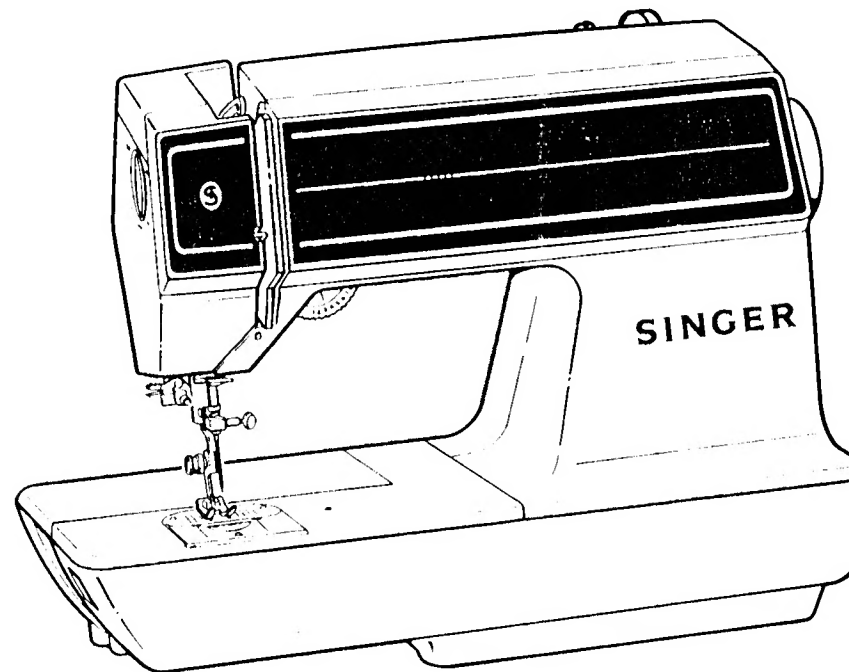


LIST OF PARTS FOR 2001A MACHINE



*219205 plate
S83698*

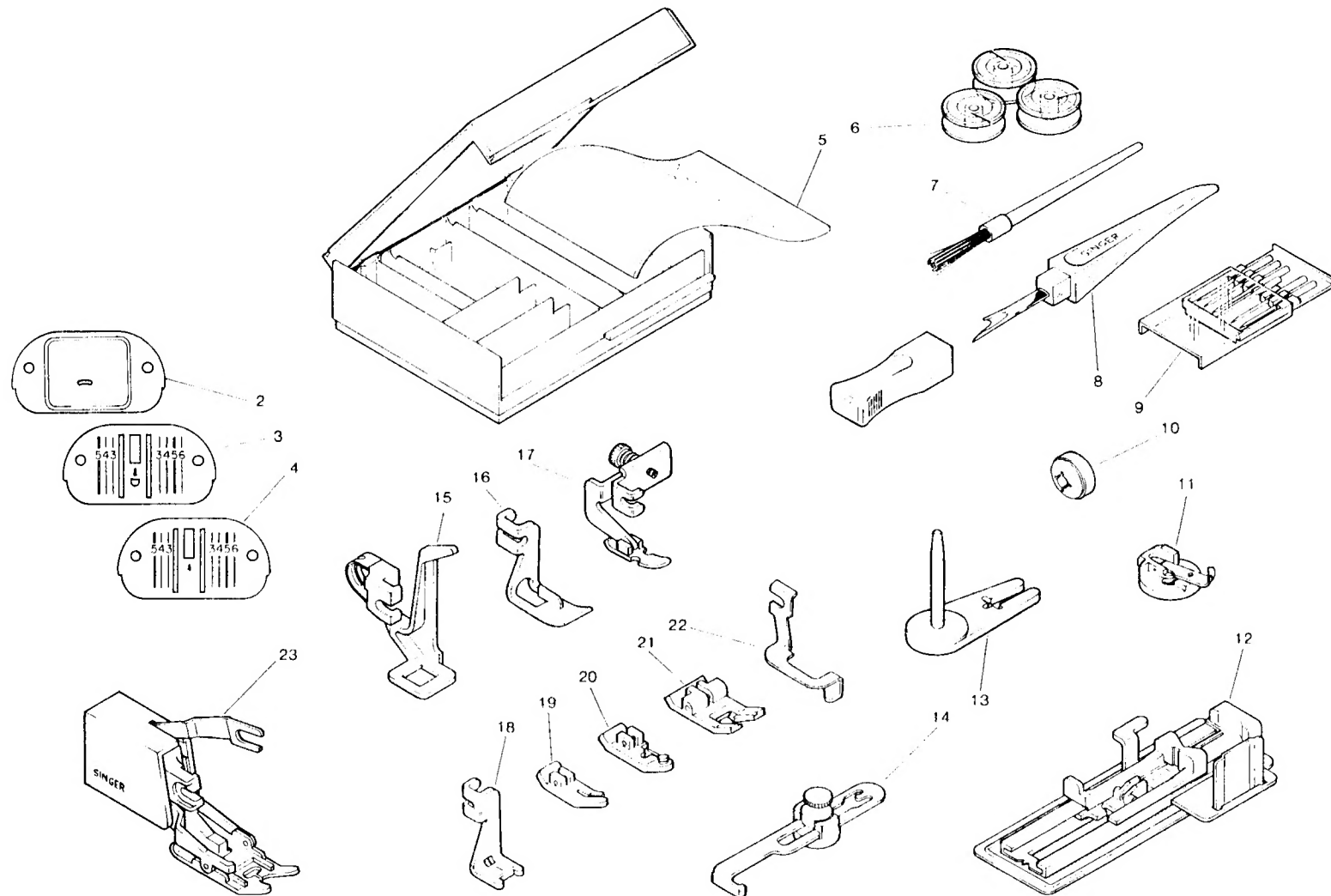
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PAGE NO.	SUBASSEMBLY	SUBASSEMBLY CODE
4 & 5	ATTACHMENT SET	262
6 & 7	ELECTRONICS FOR COVERS AND ADD-ONS	6421
8 & 9	HOOKE AND HOOK DRIVE	042
10 TO 13	HEAD END MODULE	601
14 & 15	TENSION MODULE	101
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18 & 19	NEEDLE BAR DRIVE AND HAND WHEEL	591
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NOTE: SUBASSEMBLY CODE IS USED FOR COMPUTER INDEX ONLY AND SHOULD NOT BE USED FOR PARTS ORDERING.

ATTACHMENT SET — 262



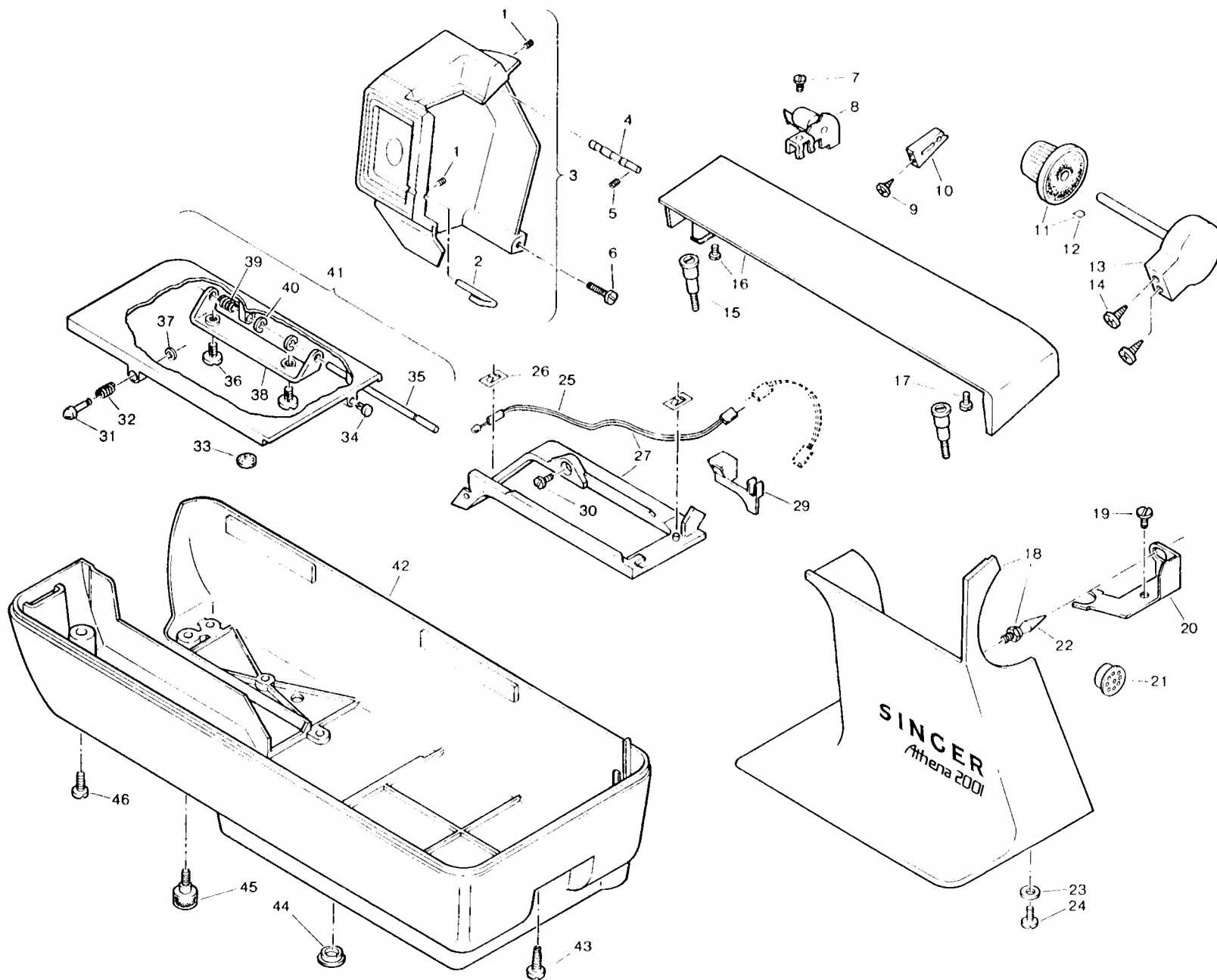
REF.	PART NO.	DESCRIPTION
02	381409	FEED COVER PLATE, FOR DARNING, EMBROIDERY & BUTTON SEWING (6 MM BIGHT).
03	381365	CHAIN STITCH ATTACHMENT THROAT PLATE (181841-900 MACHINED).
04	381372	THROAT PLATE FOR STRAIGHT SEWING.
05	381039	ATTACHMENT BOX INSERT (FOAM, PLASTIC).
06	181551	BOBBIN (PLASTIC).
07	501750	LINT BRUSH.
08	642616-001	SEAM RIPPER.
09	381251	NEEDLE PACK.
10	507664-454	ARM SPOOL PIN THREAD LEAD-OFF (SMALL, PLASTIC).
11	171438-451	CHAIN STITCH ATTACHMENT LOOP RETAINER INSERT COMPL..
12	421284-451	BUTTONHOLER (ONE-STEP) PRESSER FOOT PLATE (SNAP-ON) COMPL. (1 3/8).
13	381114-451	SPOOL PIN FOR TWIN NEEDLE SEWING (PLASTIC).
14	161172	SEAM & BLINOSTITCH HEM GUIDE COMPL..
15	507909	DARNING & EMBROIDERY FOOT (PLASTIC).
16	381370	PRESSER FOOT FOR TAILOR TACK.
17	161166	PRESSER FOOT (HINGED, ADJUSTABLE FOR SEWING EITHER ON RIGHT OR LEFT SIDE OF NEEDLE) FOR COROING & SLIDE FASTENERS COMPL..
18	381066	PRESSER FOOT FOR BUTTON SEWING (6 MM BIGHT).
19	161919	PRESSER FOOT PLATE (SNAP-ON) FOR STRAIGHT SEWING (ALTERNATE TO NO. 502277).
20	171460	PRESSER FOOT PLATE (SNAP-ON, SLOTTED) FOR SLANT OVEREDGE & OVEREDGE STRETCH STITCH (6 MM BIGHT).
21	171463	SPECIAL PURPOSE PRESSER FOOT PLATE (SNAP-ON).
22	171110	BLINOSTITCH HEM GUIDE.
23	171466-451	EVEN FEED FOOT (COMPL.) (6 MM BIGHT).
24	381389	ATTACHMENT SET COMPL., PACKED IN ATTACHMENT BOX NO. 171434-900.

ELECTRONICS FOR COVERS AND ADD-ONS — 6421

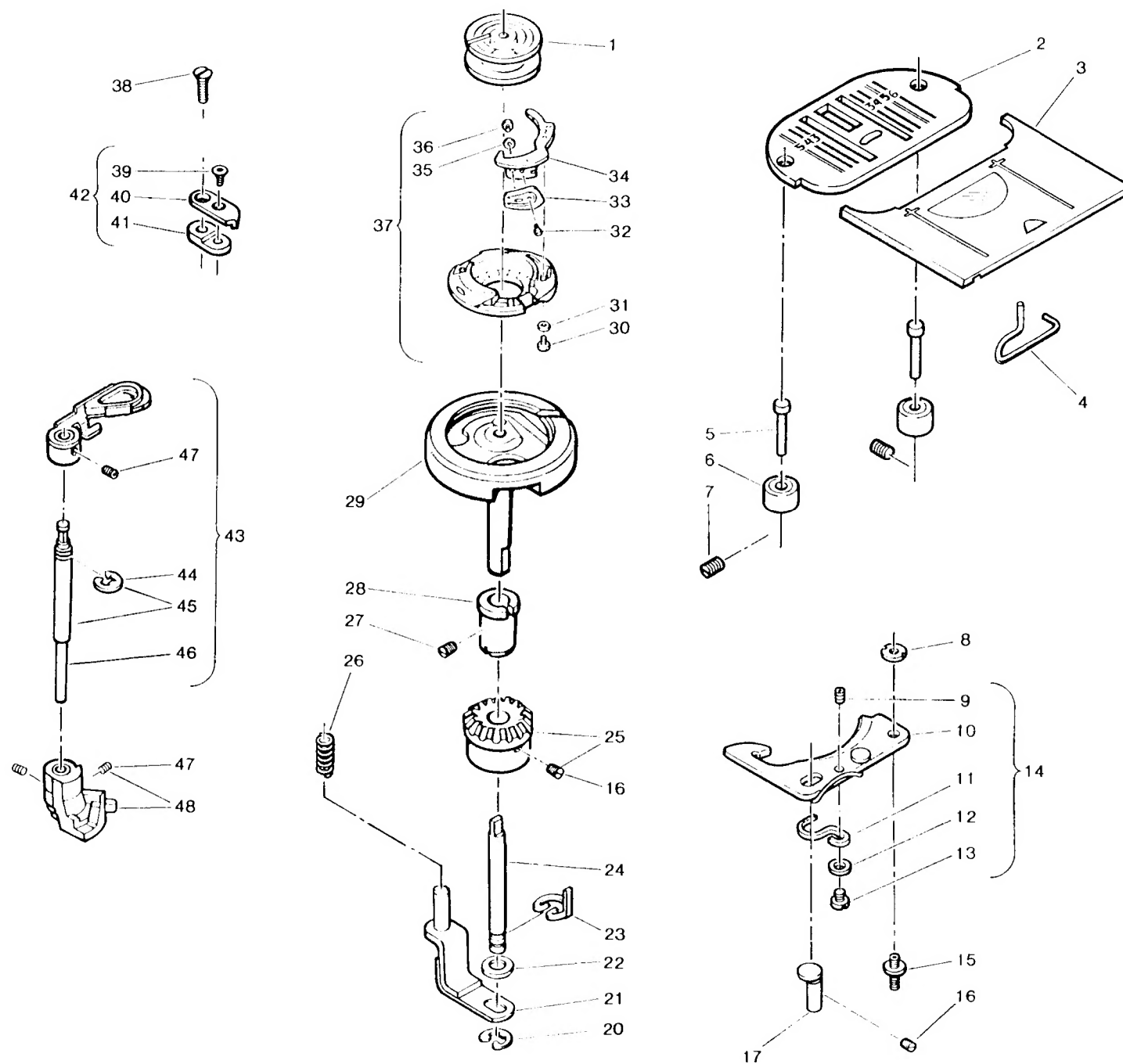
REF.	PART NO.	DESCRIPTION
01	354203-451	FACE PLATE SCREW (UPPER).
02	381375	CHAIN STITCH ATTACHMENT THREAD GUIDE.
03	383420-451	FACE PLATE COMPL..
04	382162	FACE PLATE POSITIONING STUD.
05	354401-451	FACE PLATE POSITIONING STUD SET SCREW.
06	354741-451	FACE PLATE SCREW (LOWER).
07	354030-451	PRE-TENSION SCREW.
08	383151	PRE-TENSION COMPL..
09	139935-451	THREAD GUIDE (OUTSIDE, BACK OF ARM) SCREW.
10	511252-452	THREAD GUIDE (OUTSIDE, BACK OF ARM) (PLASTIC).
11	163149-004	ARM SPOOL PIN THREAD LEAD-OFF COMPL..
12	163150	ARM SPOOL PIN THREAD LEAD-OFF SPRING CLIP.
13	382485-451	ARM SPOOL PIN.
14	354491-451	ARM SPOOL PIN HOLDER SCREW.
15	382681-001	ARM TOP COVER GUIDE SCREW STUD.
16	383403-451	ARM TOP COVER.
17	354729-451	ARM TOP COVER LATCH SCREW.
18	383401-451	ARM FRONT COVER.
19	141824-814	ARM FRONT COVER RETAINING BRACKET SCREW.
20	383370	ARM FRONT COVER RETAINING BRACKET.
21	383413-451	SPEAKER GRILL (PLASTIC).
22	383369	ARM FRONT COVER LOCKING STUD.
23	172556	ARM FRONT COVER SCREW (BOTTOM) WASHER.
24	354020-451	ARM FRONT COVER SCREW (BOTTOM).
25	605346-001	HARNESS COMPL. INTERCONNECT W/L.F.O..

REF.	PART NO.	DESCRIPTION
26	383290	L.E.O. HARNESS RETAINING CLIP.
27	383527-451	ARM FRONT COVER SEGMENT W/HARNESS INTERCONNECT AND L.E.O..
29	383402	ARM FRONT COVER & SEGMENT BUMPER (RUBBER).
30	354090-451	ARM FRONT COVER SEGMENT SCREW.
31	381874-451	BED (CONVERTIBLE) LID LATCH (PLASTIC).
32	381877	BED (CONVERTIBLE) LID LATCH SPRING.
33	619491-001	BED (CONVERTIBLE) LID PAD (SELF-ADHESIVE).
34	381878	BED (CONVERTIBLE) LID POSITIONING BUTTON (PLASTIC).
35	382741	BED (CONVERTIBLE) LID HINGE PIN.
36	141860-814	BED (CONVERTIBLE) LID HINGE BRACKET SCREW.
37	182195	BED (CONVERTIBLE) LID LATCH RETAINING RING.
38	382740	BED (CONVERTIBLE) LID HINGE BRACKET.
39	381876	BED (CONVERTIBLE) LID HINGE SPRING.
40	507563	BED (CONVERTIBLE) LID HINGE PIN RETAINING RING.
41	382739-451	BED (CONVERTIBLE) LID.
42	383257-451	BED (CONVERTIBLE) COVER (BOTTOM).
43	354678-451	BED (CONVERTIBLE) COVER (BOTTOM) SCREW.
44	383529-451	BED (CONVERTIBLE) COVER (BOTTOM) ACCESS HOLE PLUG (PLASTIC).
45	382337	BED (CONVERTIBLE) COVER (BOTTOM) CUSHION.
46	141860-814	BED (CONVERTIBLE) COVER (BOTTOM) FASTENING SCREW.

ELECTRONICS FOR CLOUTIER AND ADD ONS — 6421



HOOK AND HOOK DRIVE — 042



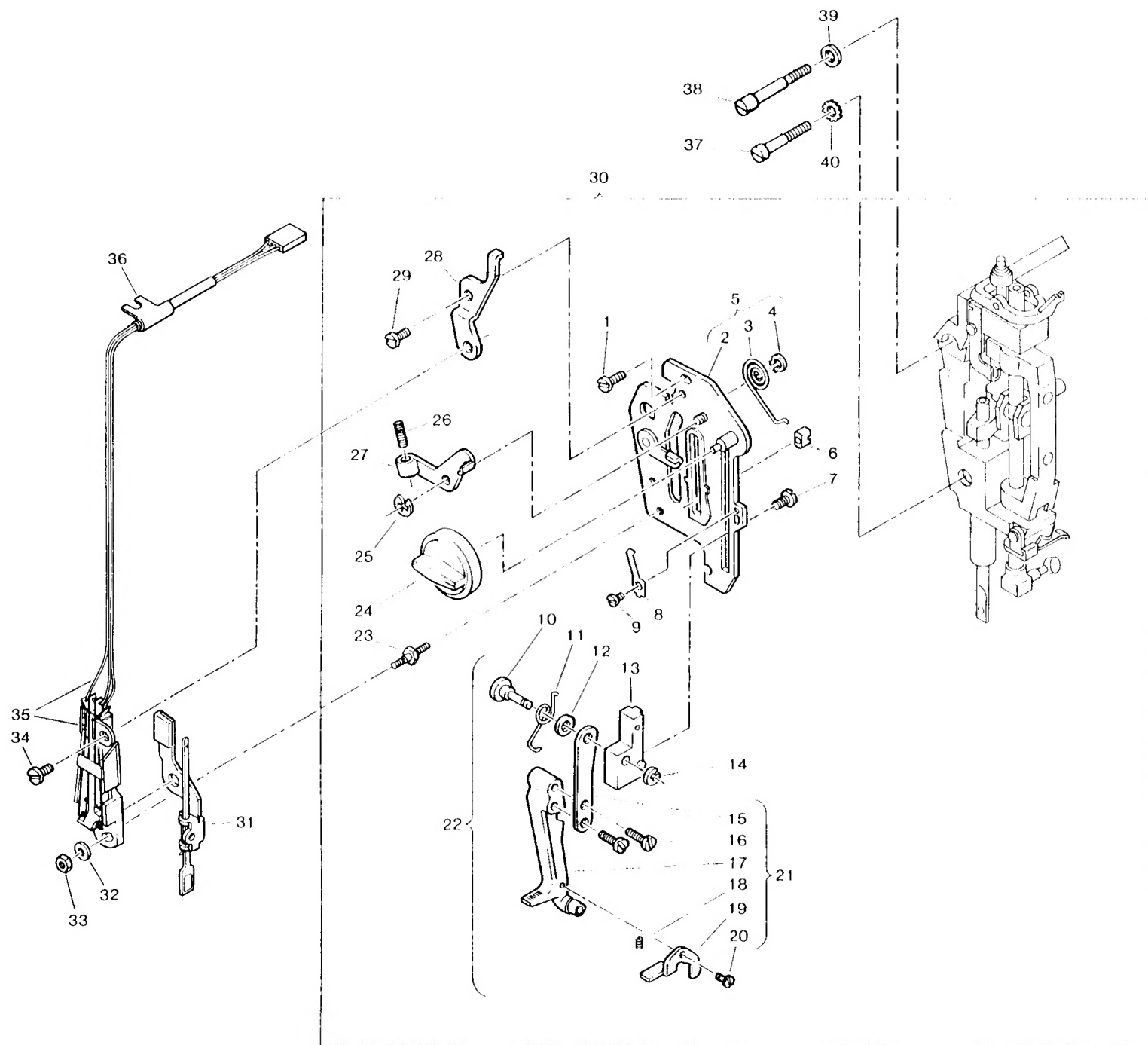
REF.	PART NO.	DESCRIPTION
01	181551	ROTATING HOOK BOBBIN (PLASTIC).
02	383339	THROAT PLATE FOR ZIG-ZAG SEWING (181871-900 MACHINED). (6 MM BIGHT).
03	383414	BED SLIDE WITH MOLDED PLASTIC WINDOW.
04	383121	BED SLIDE STOP.
05	174256	THROAT PLATE CATCH PIN.
06	507196	THROAT PLATE SECURING MAGNET.
07	354176-451	THROAT PLATE CATCH PIN SCREW.
08	54594-451	ROTATING HOOK BOBBIN CASE POSITION PLATE SCREW NUT.
09	354190-451	ROTATING HOOK BOBBIN CASE POSITION PLATE ADJUSTING SCREW (354190-452 WITH FUSED PLASTIC MATERIAL).
10	383387	ROTATING HOOK BOBBIN CASE POSITION PLATE.
11	381884	ROTATING HOOK BOBBIN CASE CUSHION SPRING (381884-900 CLEANED & HARDENED).
12	381885-451	ROTATING HOOK BOBBIN CASE CUSHION SPRING WASHER.
13	354215-451	ROTATING HOOK BOBBIN CASE CUSHION SPRING SCREW.
14	383388	ROTATING HOOK BOBBIN CASE POSITION PLATE.
15	354150-452	ROTATING HOOK BOBBIN CASE POSITION PLATE SCREW (354150-451 WITH FUSED PLASTIC MATERIAL).
16	141338-869	ROTATING HOOK BOBBIN CASE POSITION PLATE ADJUSTING STUD (ECCENTRIC) SET SCREW.
17	383579	ROTATING HOOK BOBBIN CASE POSITION PLATE ADJUSTING STUD (ECCENTRIC).
20	153884	ROTATING HOOK BOBBIN DRIVING SHAFT RETAINING RING.
21	181576	ROTATING HOOK BOBBIN WINDER LIFTING BRACKET.
22	181565	ROTATING HOOK BOBBIN DRIVING SHAFT SPACER (PLASTIC).
23	181564	ROTATING HOOK BOBBIN DRIVING SHAFT CLUTCH SPRING (181564-900 TUMBLER).
24	181562	ROTATING HOOK BOBBIN DRIVING SHAFT.
25	382879	ROTATING HOOK BEVEL GEAR (PLASTIC).

REF.	PART NO.	DESCRIPTION
26	163791	ROTATING HOOK BOBBIN WINDER ACTUATING LEVER SHAFT CAM FOLLOWER SPRING.
27	354725-451	ROTATING HOOK FLANGED BUSHING (ECCENTRIC) SET SCREW.
28	383349	ROTATING HOOK FLANGED BUSHING (ECCENTRIC) (383349-900 MACHINED).
29	181549	ROTATING HOOK (181549-900 FINISH MACHINED).
30	139995-452	ROTATING HOOK BOBBIN CASE TENSION SPRING BRACKET SCREW.
31	381694	ROTATING HOOK BOBBIN CASE TENSION SPRING BRACKET SCREW WASHER.
32	354164-451	ROTATING HOOK BOBBIN CASE TENSION SPRING CLAMPING SCREW.
33	382449	ROTATING HOOK BOBBIN CASE TENSION SPRING.
34	181559-001	ROTATING HOOK BOBBIN CASE TENSION SPRING BRACKET.
35	381996	ROTATING HOOK BOBBIN CASE TENSION SPRING REGULATING SCREW FRICTION WASHER (PLASTIC).
36	354299-451	ROTATING HOOK BOBBIN CASE TENSION SPRING REGULATING SCREW.
37	383386	ROTATING HOOK BOBBIN CASE COMPL.
38	354148-452	ROTATING HOOK BOBBIN CASE POSITION FINGER SCREW.
39	354149-451	ROTATING HOOK BOBBIN CASE POSITION FINGER ADJUSTING SCREW.
40	181554	ROTATING HOOK BOBBIN CASE POSITION FINGER.
41	381665	ROTATING HOOK BOBBIN CASE POSITION FINGER MOUNTING PLATE.
42	381847	ROTATING HOOK BOBBIN CASE POSITION FINGER.
43	382326	ROTATING HOOK BOBBIN WINDER ACTUATING LEVER.
44	165472	ROTATING HOOK BOBBIN WINDER ACTUATING LEVER SHAFT RETAINING RING.
45	381960	ROTATING HOOK BOBBIN WINDER ACTUATING LEVER SHAFT.
46	381959	ROTATING HOOK BOBBIN WINDER ACTUATING LEVER SHAFT.
47	354247-451	ROTATING HOOK BOBBIN WINDER ACTUATING LEVER SHAFT CAM SET SCREW.
48	381958	ROTATING HOOK BOBBIN WINDER ACTUATING LEVER SHAFT CAM.

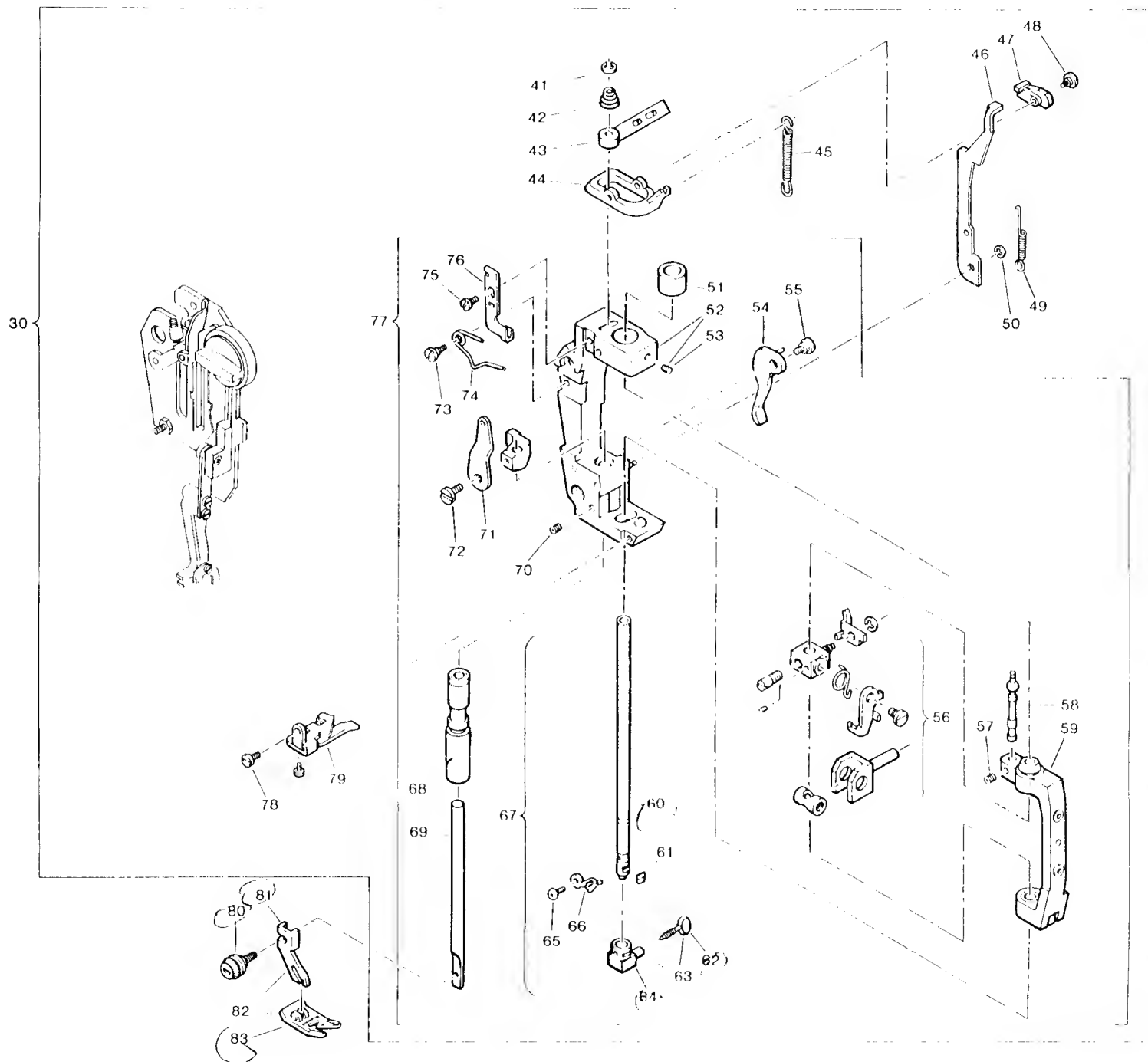
HEAD END MODULE — 601

REF.	PART NO.	DESCRIPTION
01	141824-814	NEEDLE BAR HIGH LIFT RELEASING BRACKET ADJUSTING BRACKET SCREW.
02	383358	PRESSER BAR PRESSURE REGULATING DIAL MOUNTING PLATE.
03	383317	PRESSER BAR SPRING.
04	182150	PRESSER BAR SPRING RETAINING RING.
05	383330	PRESSER BAR PRESSURE REGULATING DIAL MOUNTING PLATE.
06	383363	NEEDLE BAR CLAMPING & GUIDE SCREW SLEEVE (PLASTIC).
07	354728-451	NEEDLE THREADER STEM LOCATING BRACKET SLIDE BLOCK SCREW.
08	383444	NEEDLE THREADER STEM LOCATING BRACKET SLIDE BLOCK POSITIONING SPRING.
09	354717-451	NEEDLE THREADER STEM LOCATING BRACKET SLIDE BLOCK POSITIONING SPRING SCREW.
10	383455	NEEDLE THREADER STEM LOCATING BRACKET HINGE STUD.
11	383456	NEEDLE THREADER STEM LOCATING BRACKET SPRING.
12	383431	NEEDLE THREADER STEM LOCATING BRACKET HINGE STUD SPRING WASHER.
13	383458	NEEDLE THREADER STEM LOCATING BRACKET SLIDE BLOCK (PLASTIC).
14	507563	NEEDLE THREADER STEM LOCATING BRACKET HINGE STUD RETAINING RING.
15	383454	NEEDLE THREADER STEM LOCATING BRACKET.
16	354141-452	NEEDLE THREADER STEM SCREW.
17	383409	NEEDLE THREADER STEM (383409-900 MACHINED).
18	383440	NEEDLE THREADER STEM THREAD CLAMP SPRING.
19	383408	NEEDLE THREADER STEM THREAD CLAMP.
20	354709-451	NEEDLE THREADER STEM THREAD CLAMP SCREW.

REF.	PART NO.	DESCRIPTION
21	383449	NEEDLE THREADER STEM.
22	383464	NEEDLE THREADER STEM LOCATING BRACKET SLIDE BLOCK.
23	354585-451	BUTTONHOLER SWITCH SCREW STUD.
24	383397-451	PRESSER BAR PRESSURE REGULATING DIAL (PLASTIC, WITH GRAPHICS).
25	151576	PRESSER BAR PRESSURE REGULATING LEVER RETAINING RING.
26	354046-451	PRESSER BAR PRESSURE REGULATING LEVER ADJUSTING SCREW (354046-452 WITH EUSEO PLASTIC MATERIAL).
27	383361	PRESSER BAR PRESSURE REGULATING LEVER.
28	383410	BUTTONHOLER SWITCH MOUNTING BRACKET.
29	141824-814	PRESSER BAR PRESSURE REGULATING DIAL MOUNTING PLATE SCREW.
30	383328	HEAD END MODULE.
31	382942	BUTTONHOLER KICK-OUT TRIPPING ROD LEVER.
32	382947	BUTTONHOLER SWITCH SCREW STUD WASHER.
33	54600-451	BUTTONHOLER SWITCH SCREW STUD NUT.
34	354762-451	BUTTONHOLER SWITCH LOCKING SCREW.
35	605395-001	BUTTONHOLER SWITCH & LEADS ASSEMBLY.
36	383405	HARNES GROMMET RETAINING CLIP.
37	354026-451	NEEDLE BAR VIBRATING BRACKET FRAME SCREW (LOWER).
38	354025-451	NEEDLE BAR VIBRATING BRACKET FRAME POSITIONING & HINGE SCREW (UPPER).
39	181860-451	NEEDLE BAR VIBRATING BRACKET FRAME POSITIONING & HINGE SCREW (UPPER) WASHER.
40	931055-076	NEEDLE BAR VIBRATING BRACKET FRAME SCREW (LOWER) WASHER.



HEAD END MODULE — 601



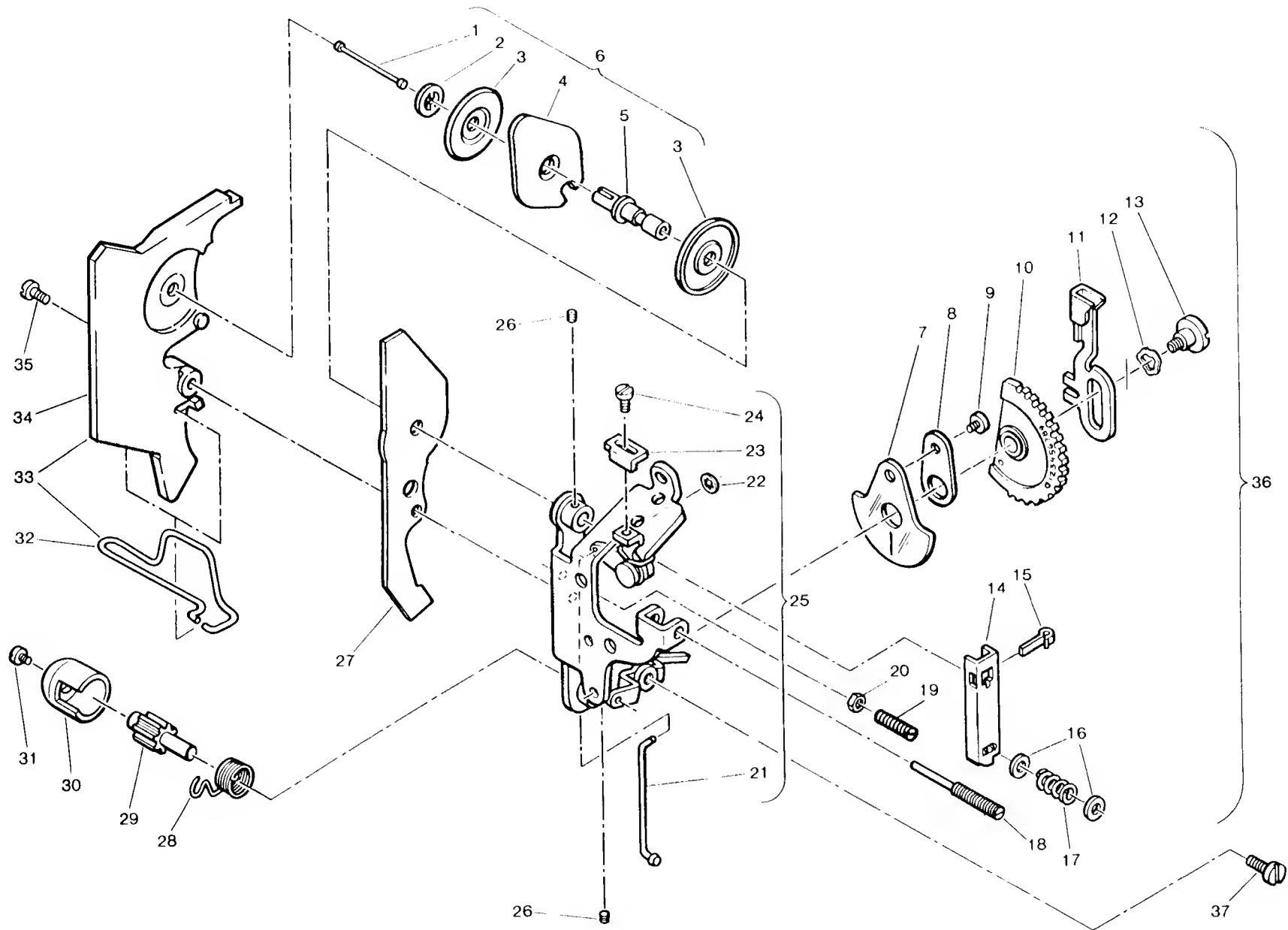
HEAD END MC LE — 601

REF.	PART NO.	DESCRIPTION	REF.	PART NO.	DESCRIPTION
41	381726	NEEDLE BAR DRIVING ARM BALL JOINT RETAINING RING.	62	140751-853	NEEDLE THUMB SCREW.
42	382602	NEEDLE BAR DRIVING ARM BALL JOINT SPRING.	63	163123	NEEDLE CLAMP BODY.
43	382600	NEEDLE BAR DRIVING ARM BALL JOINT (PLASTIC).	64	163122	NEEDLE CLAMP BODY.
44	382229	NEEDLE BAR HIGH LIFT RELEASING BRACKET ADJUSTING BRACKET (382229-900 MACHINED).	65	354708-451	NEEDLE CLAMP BODY, NEEDLE CLAMP THREAD GUIDE & NEEDLE STOP SCREW.
45	381586	NEEDLE BAR LIFTING SPRING.	66	163431	NEEDLE CLAMP THREAD GUIDE.
46	383319	NEEDLE BAR HIGH LIFT RELEASING BRACKET.	67	383463	NEEDLE BAR.
47	383061	NEEDLE BAR HIGH LIFT RELEASING BRACKET RETAINER (PLASTIC).	68	181947	PRESSER BAR BUSHING.
48	354618-452	NEEDLE BAR HIGH LIFT RELEASING BRACKET RETAINER SCREW.	69	383097	PRESSER BAR (HOLLOW).
49	383364	NEEDLE BAR HIGH LIFT RELEASING BRACKET SPRING.	70	354186-451	PRESSER BAR BUSHING SET SCREW.
50	14494	NEEDLE BAR LIFTING SPRING RETAINING RING.	71	383318	PRESSER BAR SPRING LEVER GUIDE LINK.
51	382374	NEEDLE BAR VIBRATING BRACKET BUSHING (UPPER) (181666-900 MACHINED).	72	354696-451	PRESSER BAR GUIDE BRACKET SET SCREW & GUIDE LINK HINGE SCREW.
52	383368	NEEDLE BAR VIBRATING BRACKET FRAME.	73	354119-451	NEEDLE BAR RECOIL SPRING SCREW.
53	141891-830	NEEDLE BAR VIBRATING BRACKET BUSHING (UPPER) SET SCREW.	74	383366	NEEDLE BAR RECOIL SPRING.
54	383265	PRESSER BAR LIFTER.	75	354121-451	NEEDLE BAR RECOIL SPRING BRACKET (ADJUSTABLE) SCREW.
55	354010-451	PRESSER BAR LIFTER HINGE SCREW.	76	383367	NEEDLE BAR RECOIL SPRING BRACKET (ADJUSTABLE).
56	383355	NEEDLE BAR LATCH CARRIER COMPL.	77	383329	NEEDLE BAR VIBRATING BRACKET FRAME.
57	354063-451	NEEDLE BAR VIBRATING BRACKET BALL STUD SET SCREW.	78	354160-451	THREAD SNUBBER MOUNTING SCREW.
58	382601	NEEDLE BAR VIBRATING BRACKET BALL STUD (382601-900 MACHINED).	79	382769	THREAD SNUBBER.
59	382071	NEEDLE BAR VIBRATING BRACKET.	80	181919	PRESSER FOOT THUMB SCREW & 80BBIN WINDER THREAD HOLDER.
60	181651	NEEDLE BAR (181651-901 MACHINED).	81	163706	PRESSER FOOT SHANK (SNAP-ON) (163706-902 MACHINED).
61	163822	NEEDLE BAR GIB.	82	382347	PRESSER FOOT (SNAP-ON) COMPL. FOR ZIG-ZAG SEWING (6 MM.).
			83	181688	PRESSER FOOT PLATE (SNAP-ON) FOR ZIG-ZAG SEWING (6 MM.).

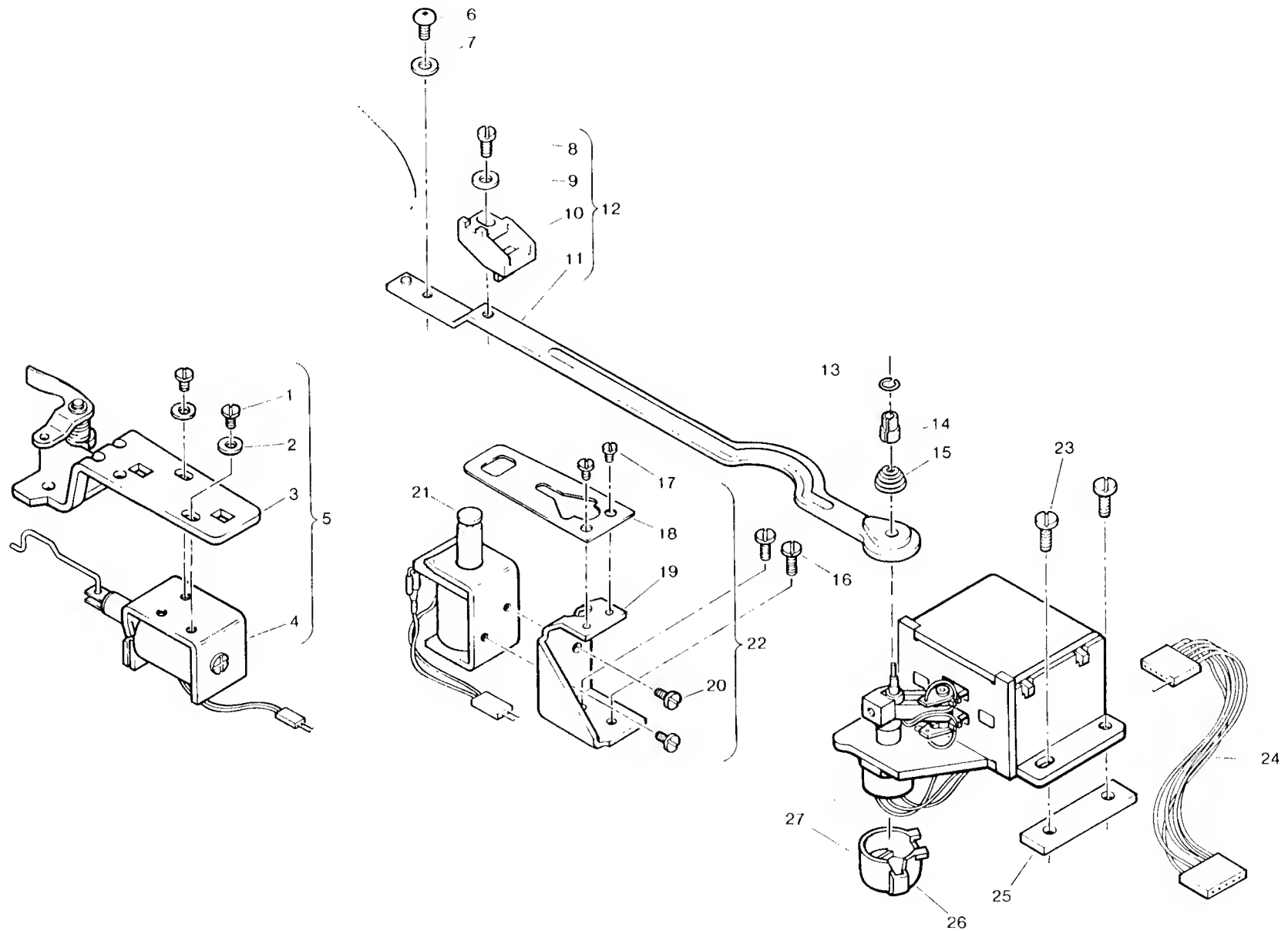
TENSION MODULE — 101

REF.	PART NO.	DESCRIPTION
01	181857	TENSION DISC PRESSURE PIN (181857-900 PLATED).
02	174398	TENSION DISC PRESSURE PLATE.
03	382586	TENSION DISC (SMALL).
04	382603	TENSION DISC (LARGE).
05	382587	TENSION STUD.
06	382211	TENSION STUD.
07	182222	TENSION INDICATOR (PLASTIC).
08	381933	TENSION INDICATOR SPACER.
09	141697-814	TENSION INDICATOR SCREW.
10	383343-451	TENSION INDICATOR DIAL (PLASTIC) (383343-900 WITH GRAPHICS).
11	181854	TENSION REGULATING SLIDE.
12	506479	TENSION INDICATOR DIAL HINGE SCREW FRICTION WASHER.
13	354622-451	TENSION INDICATOR DIAL HINGE SCREW.
14	181855	TENSION REGULATING SLIDE PLATE.
15	172906	TENSION REGULATING SLIDE PLATE SPRING CLIP.
16	172731	TENSION ADJUSTING SCREW WASHER.
17	181877	TENSION SPRING.
18	181873-454	TENSION ADJUSTING SCREW.
19	354167-451	TENSION REGULATING SLIDE POSITIONING SCREW.

REF.	PART NO.	DESCRIPTION
20	53637-803	TENSION REGULATING SLIDE POSITIONING SCREW NUT.
21	381582	TENSION RELEASE LEVER CONNECTION (381582-900 HARDENED).
22	171272	TENSION RELEASE LEVER CONNECTION RETAINING RING.
23	381719	TENSION RELEASE LEVER ADJUSTING PLATE.
24	141862-814	TENSION RELEASE LEVER ADJUSTING PLATE SCREW.
25	382079	TENSION MOUNTING BRACKET.
26	354048-451	TENSION STUD SET SCREW.
27	383281-451	TENSION THREAD GUARD (383281-900 PAINTED).
28	181872	THREAD TAKE-UP SPRING.
29	181875	THREAD TAKE-UP SPRING STUD & POSITION COLLAR.
30	181861-451	THREAD TAKE-UP SPRING CAP & SLACK THREAD REGULATOR (PLASTIC).
31	354049-451	THREAD TAKE-UP SPRING ADJUSTING SCREW.
32	381883	THREAD TAKE-UP SPRING THREAD GUARD BAR (381883-900 HARDENED & TEMPERED).
33	383283-451	THREAD TAKE-UP SPRING THREAD GUARD.
34	383282-451	THREAD TAKE-UP SPRING THREAD GUARD (PLASTIC).
35	354236-451	THREAD TAKE-UP SPRING THREAD GUARD SCREW.
36	383279-451	TENSION MODULE.
37	354419-451	TENSION RELEASE LEVER ACTUATOR HINGE BUSHING SUPPORT SCREW.



ELECTRONICS FOR BIGHT DRIVE LINEAR MOTOR — 66

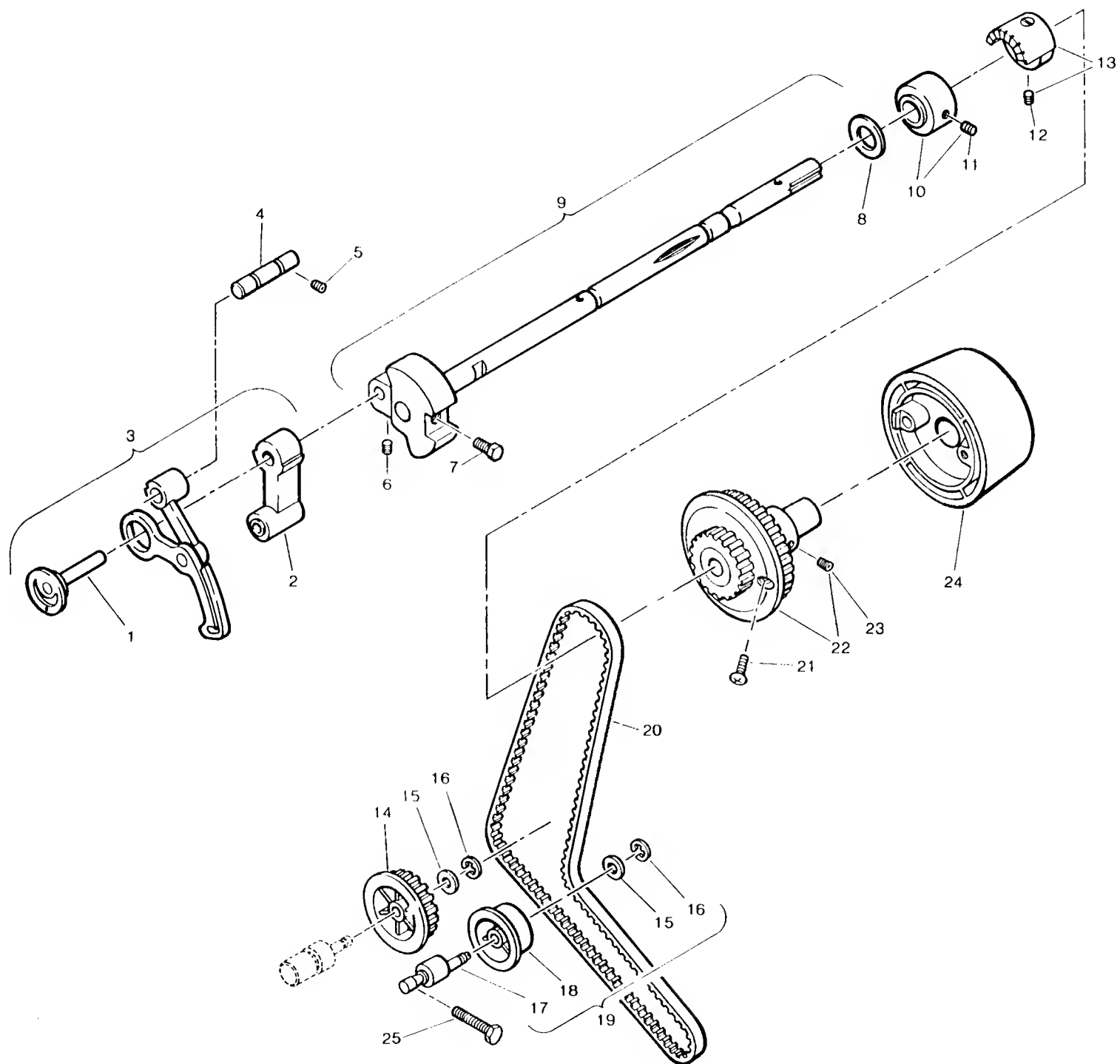


ELECTRONICS FOR BIGH. DRIVE LINEAR MOTOR — 66

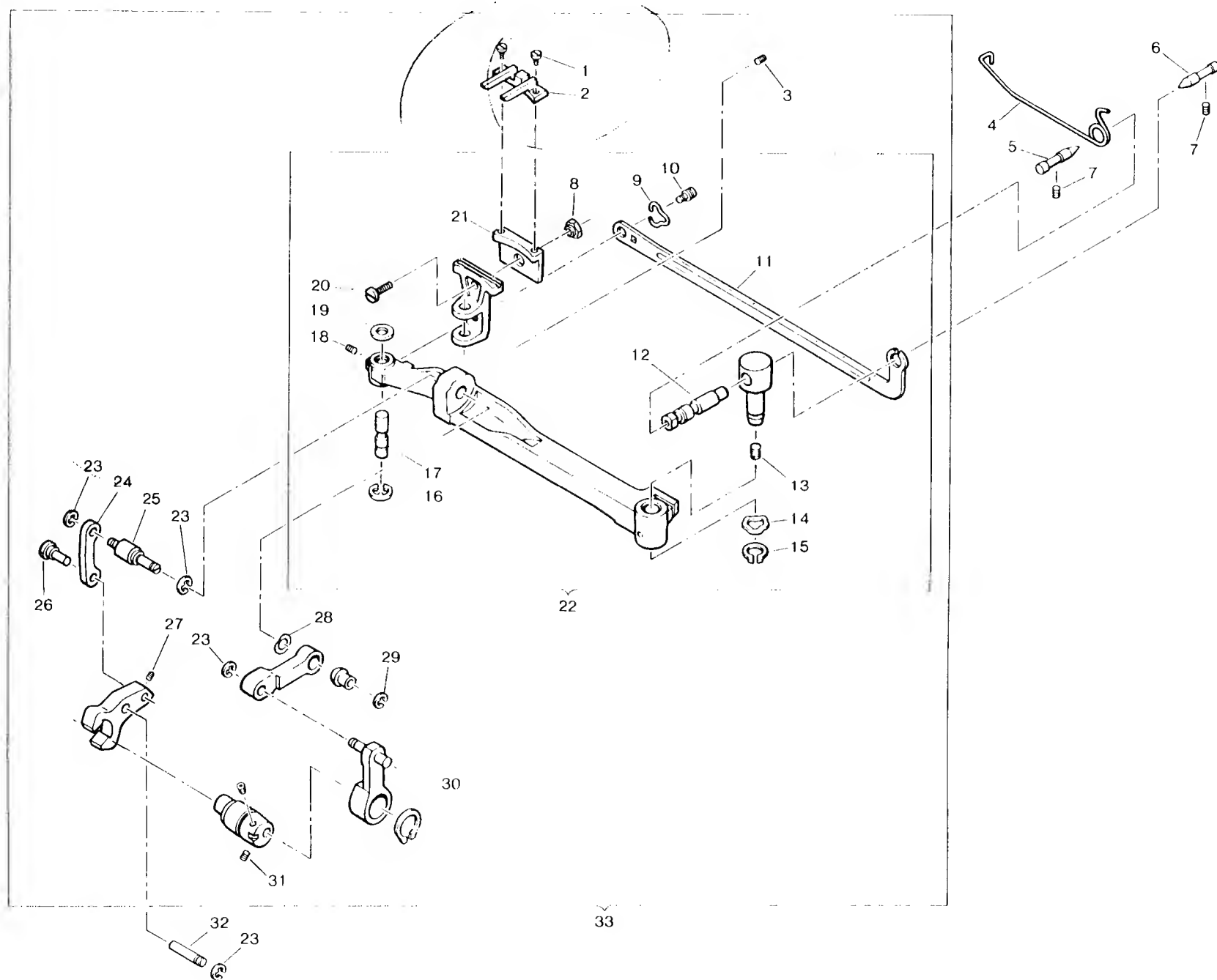
REF.	PART NO.	DESCRIPTION
01	354121-451	NEEDLE BAR RELEASE SOLENOID MOUNTING SCREW.
02	931868-008	NEEDLE BAR RELEASE SOLENOID MOUNTING SCREW WASHER.
03	383262	NEEDLE BAR RELEASE MECHANISM MOUNTING BRACKET ASSEMBLY.
04	383291	NEEDLE BAR RELEASE SOLENOID ASSEMBLY.
05	383263	NEEDLE BAR RELEASE MECHANISM MOUNTING BRACKET COMPL..
06	354232-451	NEEDLE BAR DRIVING ARM BALL JOINT SCREW.
07	931929-004	NEEDLE BAR DRIVING ARM BALL JOINT SCREW WASHER.
08	354267-451	NEEDLE BAR DRIVING ARM POSITIONING STUD MOUNTING SCREW.
09	931868-008	NEEDLE BAR DRIVING ARM POSITIONING STUD MOUNTING SCREW WASHER.
10	383342	NEEDLE BAR DRIVING ARM POSITIONING STUD (PLASTIC).
11	383308	NEEDLE BAR DRIVING ARM WITH MOLDED PLASTIC SOCKET.
12	383421	NEEDLE BAR DRIVING ARM.
13	383526	NEEDLE BAR DRIVING ARM RETAINING SLEEVE CLAMPING RING.
14	383525	NEEDLE BAR DRIVING ARM RETAINING SLEEVE (PLASTIC).
15	382602	NEEDLE BAR DRIVING ARM FRICTION SPRING.
16	354090-451	NEEDLE BAR DRIVING ARM POSITIONING SOLENOID MOUNTING BRACKET SCREW.
17	354037-451	NEEDLE BAR DRIVING ARM POSITIONING LEVER MOUNTING SCREW.
18	382639	NEEDLE BAR DRIVING ARM POSITIONING LEVER.
19	382935	NEEDLE BAR DRIVING ARM POSITIONING SOLENOID MOUNTING BRACKET.
20	354121-451	NEEDLE BAR DRIVING ARM POSITIONING SOLENOID MOUNTING SCREW.
21	382640	STRAIGHT STITCH SAFETY SOLENOID PLUNGER.
22	382936	NEEDLE BAR DRIVING ARM POSITIONING SOLENOID COMPL..
23	354147-451	BIGHT DRIVE LINEAR MOTOR MOUNTING SCREW.
24	605632-001	HARNESS COMPL. (BIGHT MOTOR TO SERVO P.C. BOARD) (NO. 26 AWG).
25	383452	BIGHT DRIVE LINEAR MOTOR SPACER.
26	382909	BIGHT DRIVE LINEAR MOTOR POTENTIOMETER CAP (PLASTIC).
27	312331	BIGHT DRIVE LINEAR MOTOR ASSEMBLY.

REF.	PART NO.	DESCRIPTION
01	383286	THREAO TAKE-UP CRANK (PLASTIC).
02	383267	NEEDLE BAR CONNECTING LINK (383267-900 MACHINE).
03	383288	THREAD TAKE-UP LEVER.
04	181625	THREAO TAKE-UP LEVER LINK HINGE STUD.
05	354328-451	THREAO TAKE-UP LEVER LINK HINGE STUD SET SCREW.
06	354565-451	THREAO TAKE-UP CRANK SET SCREW.
07	139999-451	NEEDLE BAR CRANK POSITION SCREW.
08	181620	NEEDLE BAR CRANK WASHER (PLASTIC).
09	383234	ARM SHAFT (HORIZONTAL).
10	383252	ARM SHAFT (HORIZONTAL) COLLAR.
11	354565-451	ARM SHAFT (HORIZONTAL) COLLAR SET SCREW.
12	354506-451	SHUNT HOLDER SET SCREW.
13	382784	SHUNT ASSEMBLY.
14	382254	BELT IDLER PULLEY (LARGE, PLASTIC).
15	382787	BELT IDLER PULLEY (SMALL) THRUST WASHER.
16	151576	BELT IDLER PULLEY (SMALL) RETAINING RING.
17	382256	BELT IDLER PULLEY (SMALL) STUD (ECCENTRIC).
18	382255	BELT IDLER PULLEY (SMALL, PLASTIC).
19	382632	BELT IDLER PULLEY (SMALL) STUD (ECCENTRIC).
20	181732	BELT (ROTATING HOOK DRIVE).
21	354317-451	HAND WHEEL SCREW.
22	382320	HAND WHEEL PULLEY.
23	354201-451	HAND WHEEL PULLEY SET SCREW.
24	382319-454	HAND WHEEL.
25	354731-451	BELT IDLER PULLEY (SMALL) STUD (ECCENTRIC) SCREW.

NEEDLE BAR DRIVE AND HAND WHEEL — 591



FEED DRIVE MECHANISM — 053



FEED DRIVE ' CHANISM — 053

REF.	PART NO.	DESCRIPTION
D1	354719-451 ^{N.L.A.}	FEED DOG SCREW. 141920819
D2	383334	FEED DOG (383334-900 WITH URETHANE COATING).
D3	141812-451	FEED BAR CONNECTION & FEED LIFTING FORK CONNECTION HINGE STUD (ECCENTRIC) SET SCREW.
D4	182239	FEED BAR SPRING.
D5	182199	FEED BAR PIVOT HINGE STUD ADJUSTING PIN (ECCENTRIC) CENTER (FRONT).
D6	382722	FEED BAR PIVOT HINGE STUD ADJUSTING PIN (ECCENTRIC) CENTER (BACK).
D7	354163-451	FEED BAR PIVOT HINGE STUD ADJUSTING PIN (ECCENTRIC) CENTER (BACK) SET SCREW.
D8	179749-451	FEED DOG HOLDER BRACKET SCREW NUT.
D9	511075	FEED DOG HOLDER COMPENSATING LINK RETAINING SPRING.
D10	141827-803	FEED DOG HOLDER COMPENSATING LINK SCREW STUD.
D11	174216	FEED DOG HOLDER COMPENSATING LINK (174216-900 HARDENED & WITH BLACK OXIDE FINISH).
D12	381833	FEED BAR PIVOT HINGE STUD ADJUSTING PIN (ECCENTRIC) (174249-900 MACHINED).
D13	141801-451	FEED BAR PIVOT HINGE STUD LOCK SCREW.
D14	511211	FEED BAR PIVOT HINGE STUD SPRING WASHER.
D15	172876	FEED BAR PIVOT HINGE STUD RETAINING RING.
D16	163562	FEED DOG HOLDER STUD RETAINING RING.

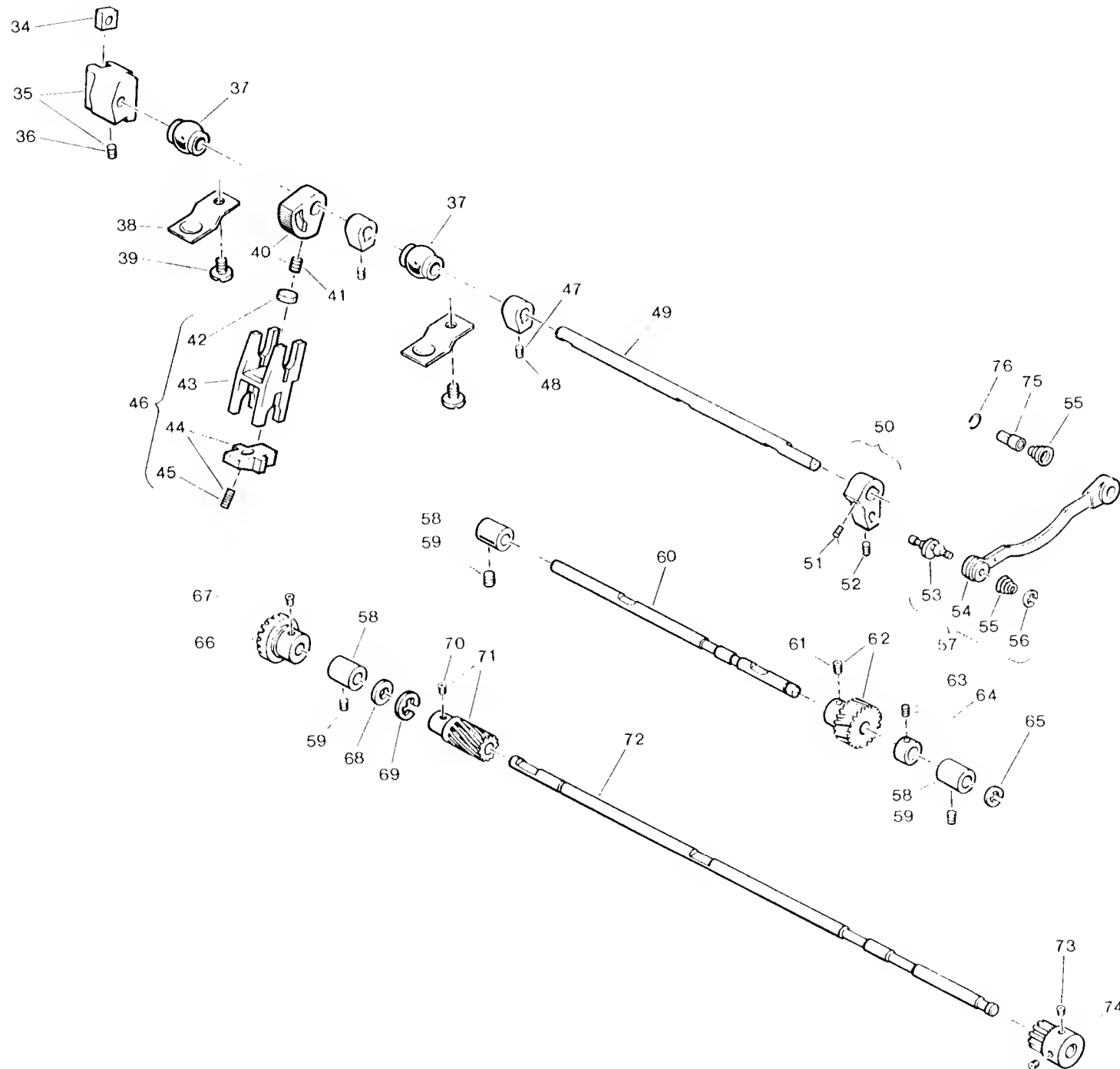
REF.	PART NO.	DESCRIPTION
17	174217	FEED DOG HOLDER STUD.
18	139878-869	FEED DOG HOLDER STUD SET SCREW.
19	174251	FEED DOG HOLDER WASHER.
20	354724-451	FEED DOG HOLDER BRACKET SCREW.
21	383430	FEED DOG HOLDER BRACKET (383430-900 MACHINED).
22	383280	FEED BAR ASSEMBLY.
23	163562	FEED BAR CONNECTION & FEED LIFTING FORK CONNECTION HINGE STUD (ECCENTRIC) RETAINING RING.
24	511016	FEED LIFTING FORK CONNECTION.
25	174247	FEED BAR CONNECTION & FEED LIFTING FORK CONNECTION HINGE STUD (ECCENTRIC).
26	174220	FEED LIFTING FORK CONNECTION HINGE STUD (ECCENTRIC).
27	141802-869	FEED LIFTING FORK CONNECTION HINGE STUD (ECCENTRIC) SET SCREW.
28	172947	FEED BAR CONNECTION & FEED LIFTING FORK CONNECTION HINGE STUD (ECCENTRIC) SPRING WASHER.
29	151576	FEED BAR CONNECTION RETAINING RING (LEFT).
30	174277	FEED REGULATOR SLIDE BLOCK DRIVE CONNECTION RETAINING RING.
31	141802-869	FEED LIFTING CAM & FEED ECCENTRIC SET SCREW.
32	511057	FEED LIFTING FORK HINGE STUD.
33	383335	FEED BAR COMPL..

FEED DRIVE MECHANISM — 053

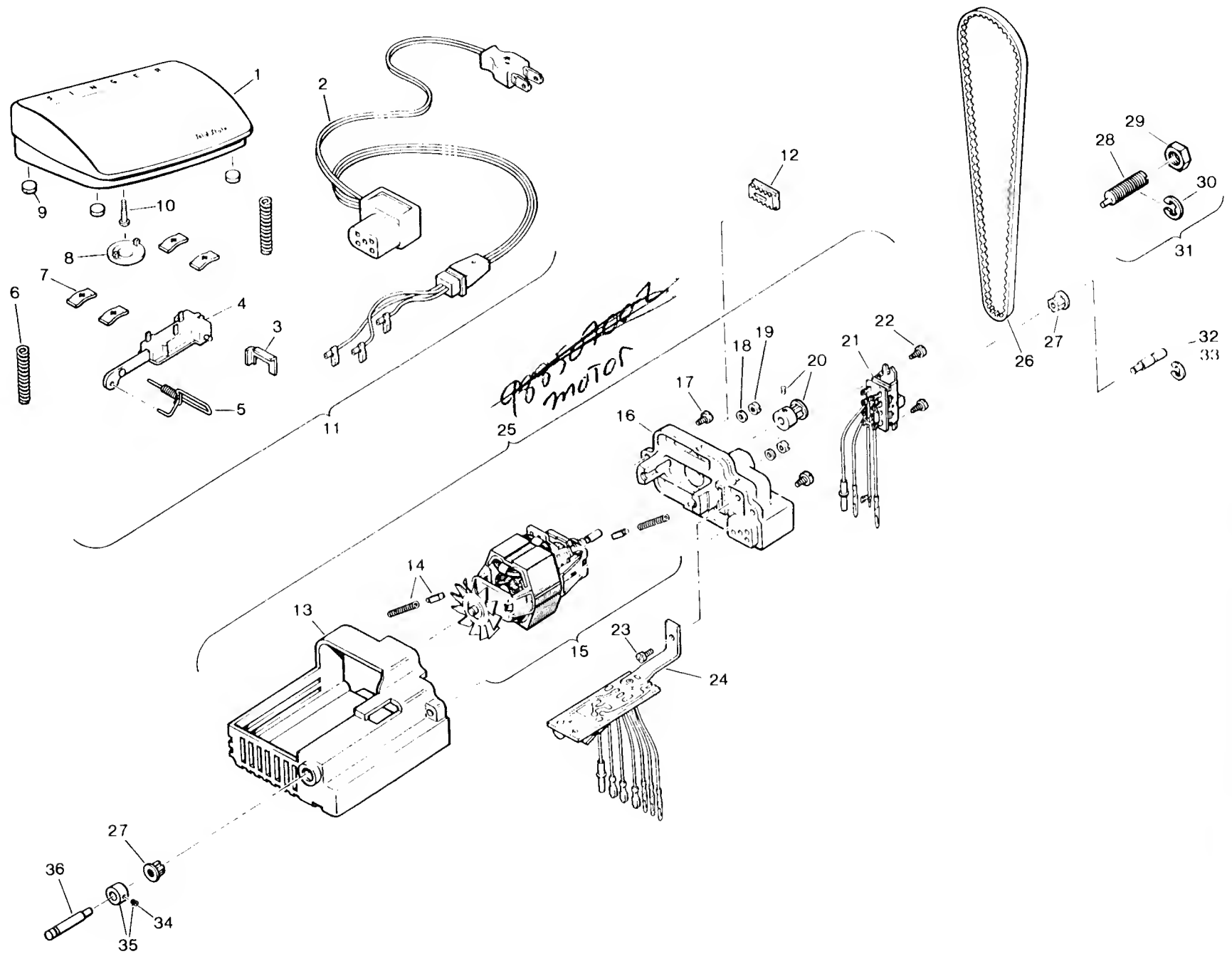
REF.	PART NO.	DESCRIPTION
34	511030	FEED REGULATOR SLIDE BLOCK.
35	382918	FEED REGULATOR.
36	141818-869	FEED REGULATOR SET SCREW.
37	383258	FEED REGULATOR SHAFT BUSHING (SELF-ALIGNING).
38	383259	FEED REGULATOR SHAFT BUSHING CLAMP.
39	354121-451	FEED REGULATOR SHAFT BUSHING CLAMP SCREW.
40	383079	FEED REGULATOR SHAFT BRAKE.
41	354660-451	FEED REGULATOR SHAFT BRAKE SET SCREW.
42	383084	FEED REGULATOR SHAFT BRAKE GUIDE FRICTION PAD.
43	383082	FEED REGULATOR SHAFT BRAKE GUIDE (PLASTIC).
44	383130	FEED REGULATOR SHAFT BRAKE ADJUSTING BLOCK.
45	354643-451	FEED REGULATOR SHAFT BRAKE ADJUSTING BLOCK SET SCREW.
46	383594	FEED REGULATOR SHAFT BRAKE GUIDE.
47	181900	FEED REGULATOR SHAFT COLLAR.
48	141802-869	FEED REGULATOR SHAFT COLLAR SET SCREW.
49	383275	FEED REGULATOR SHAFT.
50	382296-DDI	FEED REGULATOR SHAFT CRANK.
51	139878-869	FEED REGULATOR SHAFT CRANK SET SCREW.
52	354575-451	FEED REGULATOR SHAFT CRANK HINGE STUD (ECCENTRIC) SET SCREW.
53	382894	FEED REGULATOR SHAFT CRANK HINGE STUD (ECCENTRIC).
54	383277	FEED REGULATOR SHAFT CRANK CONNECTING LINK WITH MOLDED PLASTIC SOCKET.

REF.	PART NO.	DESCRIPTION
55	382602	FEED REGULATOR SHAFT CRANK CONNECTING LINK ERUCTION SPRING (FRONT).
56	381726	FEED REGULATOR SHAFT CRANK CONNECTING LINK RETAINING RING (FRONT).
57	383278	FEED REGULATOR SHAFT CRANK CONNECTING LINK.
58	383011	FEED DRIVE SHAFT BUSHING (LEFT & RIGHT).
59	139878-869	FEED DRIVE SHAFT BUSHING (LEFT & RIGHT) SET SCREW.
60	383028	FEED DRIVE SHAFT.
61	141338-869	FEED DRIVE SHAFT GEAR (HELICAL, PLASTIC) SET SCREW.
62	383273	FEED DRIVE SHAFT GEAR (HELICAL, PLASTIC).
63	141802-869	FEED DRIVE SHAFT RETAINING COLLAR SET SCREW.
64	174235	FEED DRIVE SHAFT RETAINING COLLAR WITH SCREW.
65	163562	FEED DRIVE SHAFT RETAINING RING.
66	382877	ROTATING HOOK DRIVE SHAFT BEVEL GEAR (PLASTIC).
67	141338-869	ROTATING HOOK DRIVE SHAFT BEVEL GEAR (PLASTIC) SET SCREW.
68	181957-451	ROTATING HOOK DRIVE SHAFT THRUST WASHER.
69	163562	ROTATING HOOK DRIVE SHAFT THRUST WASHER RETAINING RING.
70	141772-869	FEED DRIVE SHAFT DRIVING GEAR (HELICAL, PLASTIC) SET SCREW.
71	174488	FEED DRIVE SHAFT DRIVING GEAR (HELICAL, PLASTIC).
72	181579	ROTATING HOOK DRIVE SHAFT (181579-900 MACHINED).
73	141338-869	ROTATING HOOK DRIVE SHAFT BELT PULLEY SET SCREW.
74	174282-DDI	ROTATING HOOK DRIVE SHAFT BELT PULLEY.
75	383525	FEED REGULATOR SHAFT CRANK CONNECTING LINK RETAINING SLEEVE (BACK) (PLASTIC).
76	383526	FEED REGULATOR SHAFT CRANK CONNECTING LINK RETAINING SLEEVE (BACK) CLAMPING RING.

FEED DRIVE M. HANISM — 053



ELECTRICAL EQUIPMENT (110-120 VOLTS) — 6321



ELECTRICAL EQUIPMENT (J-120 VOLTS) — 6321

01	619489-003	BASE & PEDAL ASSEMBLED.
02	604278-001	CORO COMPL..
03	618813-001	STRAIN RELIEF CLIP.
04	604173-002	STRAIGHT LINE POTENTIOMETER.
05	619184-001	ACTUATING LEVER WITH TORSION SPRING.
06	618542-001	PEOAL RETURN SPRING.
07	618538-002	PUSH-ON NUT.
08	619492-001	SNAP-ON PLUG.
09	619491-001	RUBBER FEET.
10	619192-001	SHOULOER SCREW.
11	604280-001	CONTROLLER COMPLETE (CAT. NO. 508).
12	604228-001	MOTOR ADJUSTING BLOCK.
13	605173-001	COVER.
14	619434-002	BRUSH WITH SPRING.
15	605130-001	MOTOR MODULE.
16	605115-003	COMMUTATOR END HOUSING W/NAME PLATE.
17	618634-008	SELF TAPPING SCREW (COVER).
18	604018-001	WASHER.
19	603907-002	NUT.
20	604431-002	PULLEY COMPLETE W/SET SCREWS.
21	604783-001	SWITCH COMPLETE.
22	618634-004	SELF TAPPING SCREW (SWITCH).
23	618634-004	SELF TAPPING SCREW.
24	604787-001	CIRCUIT BOARD ASSEMBLY. <i>PC BOARD - 1882202 1</i>
25	605129-001	MOTOR COMPLETE (CAT. NO. RA15-8).
26	603975-002	BELT MOTOR.
27	604229-001	BUSHING.
28	182009	MOTOR ADJUSTING STUD (ECCENTRIC).
29	54585-451	MOTOR ADJUSTING STUD (ECCENTRIC) JAM NUT.
30	151525	MOTOR ADJUSTING STUD (ECCENTRIC) RETAINING RING.
31	382482	MOTOR ADJUSTING STUD (ECCENTRIC).
32	382367	MOTOR HINGE PIN (RIGHT).
33	151527	MOTOR HINGE PIN (RIGHT) RETAINING RING.
34	141802-869	MOTOR HINGE PIN (LEFT) COLLAR SET SCREW.
35	381867	MOTOR HINGE PIN (LEFT) COLLAR.
36	381691	MOTOR HINGE PIN (LEFT).

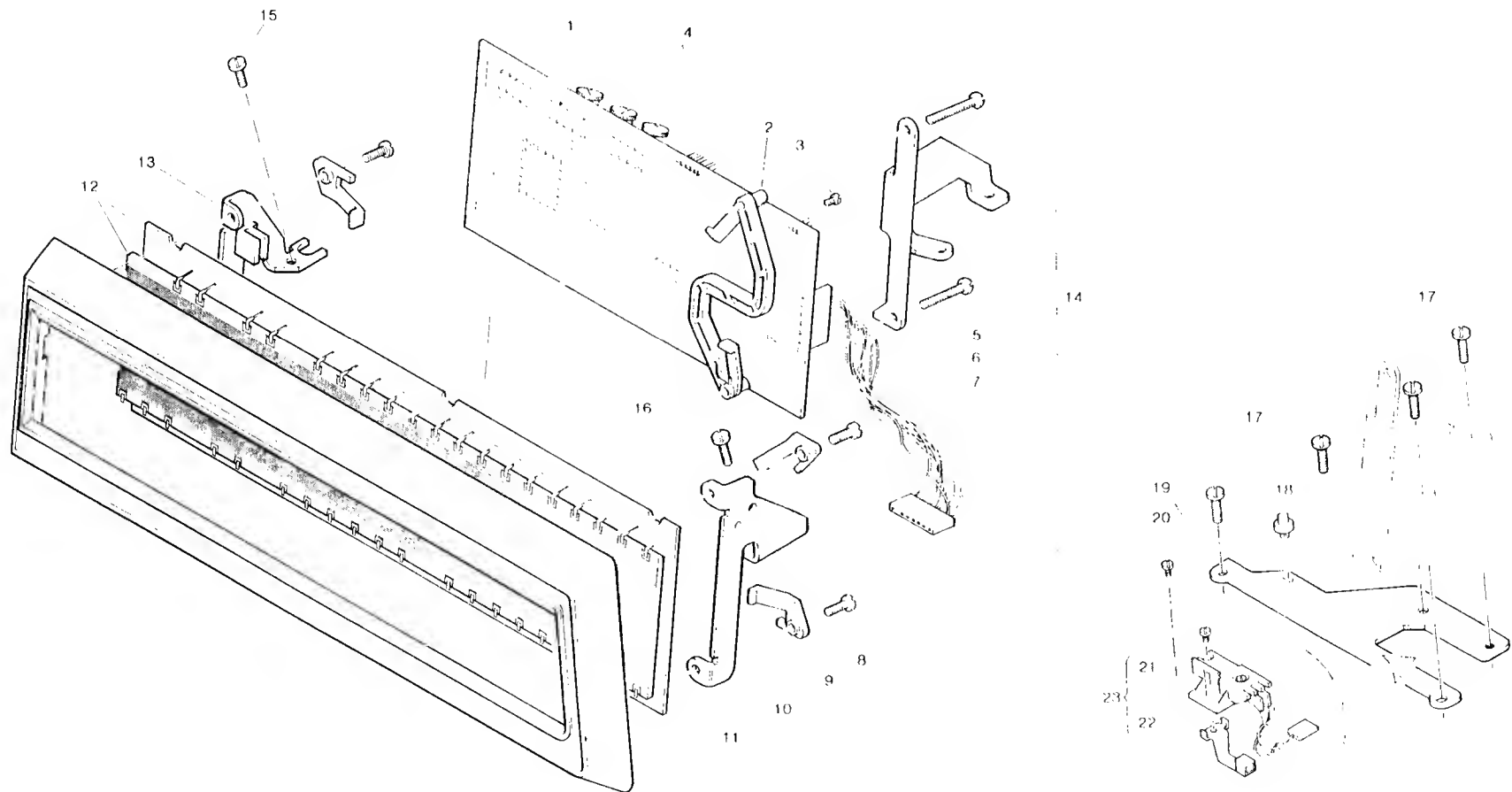
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ELECTRONICS FOR LOGIC ELECTRICS AND CONTROL — 6

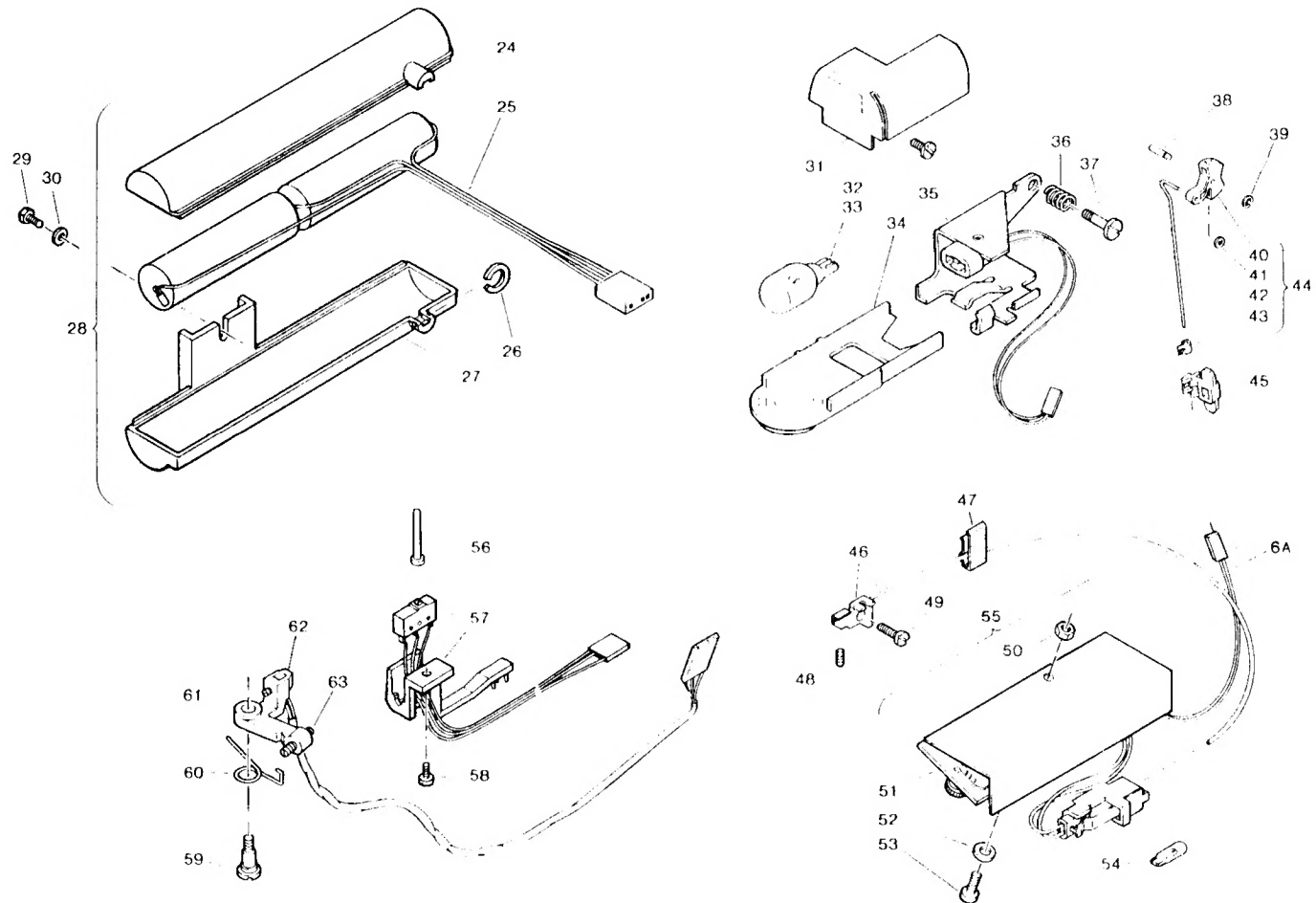
REF.	PART NO.	DESCRIPTION
01	605324-005	LOGIC BOARD ASSEMBLY.
02	383432	TOUCH PANEL RETAINER AND LOGIC BOARD SPACER.
03	354735-451	LOGIC BOARD SPACER FASTENING SCREW.
04	605402-001	LOGIC BOARD COMPLETE W/SPACER.
05	354768-451	CENTER BRACKET SCREW.
06	383390	PATTERN SELECTION CARRIER MOUNTING BRACKET (CENTER).
07	605300-001	HARNESS COMPL. TOUCH PANEL-LOGIC BOARD.
08	354767-451	LEFT & RIGHT BRACKET SCREW.
09	383418	TOUCH PANEL RETAINING CLIP.
10	383392	PATTERN SELECTION CARRIER MOUNTING BRACKET (RIGHT).
11	383331	PATTERN SELECTION CARRIER.
12	605456-001	TOUCH PANEL ASSEMBLY.
13	383488	PATTERN SELECTION CARRIER MOUNTING BRACKET W/SUPPORT BLOCK.
14	383513	TOUCH PANEL COMPLETE.
15	354147-451	PATTERN SELECTION CARRIER MOUNTING BRACKET (LEFT) SCREW.
16	354090-451	PATTERN SELECTION CARRIER MOUNTING BRACKET (RIGHT) SCREW.
17	354756-451	SENSOR & MAGNET HOLDING BLOCK MOUNTING BRACKET SCREW.
18	383407	BASTING STITCH SOLENOID SUPPORT (PLASTIC).
19	383393	SENSOR & MAGNET HOLDING BLOCK.
20	354724-451	SENSOR & MAGNET HOLDING BLOCK FASTENING SCREW.
21	354049-451	MAGNET MOUNTING BRACKET SCREW.
22	604813	MAGNET MOUNTING BRACKET.
23	383518	MAGNET WITH SENSOR SWITCH HARNESS AND BRACKET.

ELECTRONICS FOR LOGIC ELECTRICS AND CONTROL — 6

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ELECTRONICS FOR LOGIC ELECTRICS AND CONTROL — 6



ELECTRONICS FOR LOGIC ELECTRICS AND CONTROL — 6

REF.	PART NO.	DESCRIPTION
24	382684	CAPACITOR HOUSING (UPPER).
25	605335-001	HARNESS W/CAPACITORS.
26	151545	CAPACITOR HOUSING CLAMPING RING.
27	382683	CAPACITOR HOUSING (LOWER).
28	605336-001	CAPACITOR W/HARNESS & HOUSING ASSEMBLY.
29	354550-451	CAPACITOR HOUSING MOUNTING SCREW.
30	931868-027	CAPACITOR HOUSING MOUNTING SCREW WASHER.
31	605279-001	LIGHT SHIELD.
32	354090-451	LIGHT SHIELD SCREW.
33	605282-002	LAMP.
34	605283-001	LIGHT LENS.
35	605281-001	LIGHT COMPLETE W/BACKET X605280-901 PURCHASED FROM LEECRAFT MFG CO.
36	603987-001	LIGHT BRACKET SPRING.
37	619407-003	LIGHT BRACKET MOUNTING SCREW.
38	182046	LIGHT SWITCH ACTUATING ROCKER BUTTON PIN.
39	14494	LIGHT SWITCH ACTUATING ROCKER BUTTON RETAINING RING.
40	182048-453	LIGHT SWITCH ACTUATING ROCKER BUTTON (PLASTIC).
41	381513	LIGHT SWITCH ACTUATING ROD RETAINING RING.
42	381511	LIGHT SWITCH ACTUATING ROD.
43	382330	LIGHT SWITCH ACTUATING BRACKET SPRING CLIP.
44	381512-453	LIGHT SWITCH ACTUATING ROCKER BUTTON.

REF.	PART NO.	DESCRIPTION
45	382382	LIGHT SWITCH ACTUATING BRACKET (PLASTIC).
46	38341T	LIGHT ROD WITH HOLDER.
47	383500	LIGHT ROD CLIP.
48	354720-451	LIGHT ROD HOLDER ADJUSTING SCREW.
49	354734-451	LIGHT ROD MOUNTING SCREW.
50	514674-451	CIRCUIT BOARD SCREW NUT.
51	605323-002	LOW BOBBIN THREAD INDICATOR BOARD ASSEMBLY.
52	383508	CIRCUIT BOARD SCREW LOCK WASHER.
53	354724-451	CIRCUIT BOARD SCREW.
54	605271-001	BOBBIN RUNOUT LAMP-WEDGE BASE.
55	605322-004	LOW BOBBIN THREAD INDICATOR BOARD W/CLIP COMPLETE.
56	382778	STRAIGHT STITCH SAFETY SWITCH ACTUATING PLUNGER (PLASTIC) (IN BED).
57	605658-001	STRAIGHT STITCH SAFETY SWITCH HARNESS & MOUNTING BRACKET.
58	141824-814	STRAIGHT STITCH SAFETY SWITCH BRACKET SCREW.
59	354712-451	LIGHT SENSOR HOLDER MOUNTING SCREW.
6A	605342-001	HARNESS COMPL. LOW BOBBIN THREAD INDICATING BOARD TO INTERCONNECT.
60	38342T	LIGHT SENSOR HOLDER SPRING.
61	354722-451	LIGHT SENSOR SET SCREW.
62	383514	LIGHT SENSOR HOLDER ASSEMBLY.
63	354721-451	LIGHT SENSOR HOLDER ADJUSTING SCREW.

ELECTRONICS FOR LOGIC ELECTRICS AND CONTROL — 6

REF.	PART NO.	DESCRIPTION
64	382896	TRANSFORMER RETAINING PIN (PLASTIC).
65	383294	TRANSFORMER HOUSING (PLASTIC).
66	605375-001	TRANSFORMER W/CONNECTORS.
67	354090-451	TRANSFORMER MOUNTING SCREW.
68	383295	TRANSFORMER RETAINER (PLASTIC).
69	383561	SPEAKER BRACKET.
70	605339-001	SPEAKER W/HARNESS COMPLETE.
71	383578	SPEAKER W/HARNESS & BRACKET.
72	605301-001	HARNESS COMPL. LOGIC BOARD-SERVO BOARD.
73	605298-001	HARNESS COMPL. TOUCH PANEL BOARD/POWER-SERVO BOARD.
74	605299-001	HARNESS COMPL. BOBBIN ALARM BOARD/POWER-SERVO.
75	605630-002	HARNESS COMPLETE LOGIC TO SERVO BOARD.
76	604537-001	GRUMMET (PLASTIC).
78	354147-451	POWER SERVO BOARD MOUNTING SCREW.
79	605362-001	POWER SERVO BOARD SPACER (LOWER, PLASTIC).
80	605363-001	POWER SERVO BOARD SPACER (UPPER, PLASTIC).
81	605326-002	POWER SERVO BOARD ASSEMBLY.
82	605600-001	CABLE TIE WRAP (PLASTIC).
83	354529-451	BRACKET MOUNTING SCREW.
84	604494-001	MOUNTING BRACKET.
85	605522-001	CIRCUIT BREAKER.
86	604493-001	CIRCUIT BREAKER WITH BRACKET.
87	604510-001	CIRCUIT BREAKER COVER.
88	605388-001	HARNESS TRANSFORMER.
89	382909	FEED DRIVE LINEAR MOTOR POTENTIOMETER CAP (PLASTIC).
90	383212	FEED DRIVE LINEAR MOTOR ASSEMBLY.
91	605632-001	HARNESS COMPL. (FEED MOTOR TO SERVO P.C. BOARD) (NO. 26 AWG).
92	354090-451	FEED DRIVE LINEAR MOTOR MOUNTING BRACKET SCREW.
93	354538-451	FEED DRIVE LINEAR MOTOR MOUNTING SCREW.
94	382285	FEED DRIVE LINEAR MOTOR MOUNTING BRACKET.

ELECTRONICS FOR LOGIC EL CS AND CONTROL — 6

